

## Technical Data Sheet

### *Icorene* 1615-3442G Black

Polyethylene, Linear Medium Density

#### Product Description

*Icorene* 1615 is a hexene linear medium density polyethylene specifically developed for use in rotational molding. This grade is designed for applications requiring good processability, stiffness and toughness. This product is particularly suitable for the production of diesel fuel tanks. *Icorene* 1615 is TUV ECE R34 approved, protocol no: 205XS0179-00.

<b>Processing Method</b>	Rotomolding
<b>Attribute</b>	Good ESCR (Environmental Stress Cracking Resistance); Good Processability; Good Stiffness; Good Toughness; UV Resistant
<b>Forms</b>	Powder
<b>Appearance</b>	Black
<b>Additive</b>	UV Stabilizer
<b>Application</b>	Agricultural Tanks; Heavy Transportation; Lawn & Garden Equipment; Outdoor Applications

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (190 °C/2.16 kg)	3.5	g/10 min	ASTM D1238
Density	0.939	g/cm <sup>3</sup>	ASTM D1505
<b>Mechanical</b>			
Tensile Strength at Yield	20.1	MPa	ASTM D638
Environmental Stress Crack Resistance			
(F50, 10% Igepal, 50 °C)	50.0	hr	ASTM D1693
(F50, 100% Igepal, 50 °C)	>1000	hr	ASTM D1693
Flexural Modulus, (1% Secant)	801	MPa	ASTM D790
Tensile Elongation at Break	230	%	ASTM D638
<b>Impact</b>			
Impact Strength			
(-40 °C, 3.18 mm, Rotational Molded)	>79	J	ARM
(-40 °C, 6.35 mm, Rotational Molded)	>258	J	ARM
<b>Thermal</b>			
Deflection Temperature Under Load Unannealed (0.45 MPa), (Rotational Molded)	62.0	°C	ASTM D648
Deflection Temperature Under Load Unannealed (1.80 MPa)	38.8	°C	ASTM D648
<b>UL Information</b>			
Flame Rating, (38.1 mm)	HB		UL 94